

E-PVC Emulsion _ Paste grade

Grades	Test method		Parameter
E6834	ISO	DIN	Grade
67-69	ISO 1628/2	DIN 53726	K- Value
≤ 2	ISO 565	DIN 53724	Sieve analysis ≥63μ (%)
≤ 0.3	ISO 1269	DIN 7764/2	Volatile matter (%)
≤ 2.2	ISO 6427	DIN 53738	Methanol extract (%)
≤ 2	ISO 6401	DIN 53743	Residual VCM (ppm)
≥ 15	Vinnolit THMA 180		Thermostability (min)
≤ 6	ISO 3219	DIN EN 11468	Paste Viscosity,
			after 1 h (Pas)

Application for product grades

Application	Grade
Rigid Foam for Flooring , Leather Cloth , Sealing Compounds, Coating and Laminating	E6834