

May, 2013

# KOPELEN JM-390

### PP BLOCK COPOLYMER

### **General Information**

## Description

JM-390 is high impact block copolymer which has high ethylene-propylene rubber content.

This grade is designed to be processed in huge Injection molding equipments by improvement in mold release and anti-static.

JM-390 shows high melt flow and has good balance of strength, impact resistance.

#### Applications

- •General household goods, thin-wall parts
- Home appliances etc.

	Physical Properties <sup>1</sup>				
Physical	Test Method		Nominal Values		
Melt Flow Index	ASTM D1238	80	g/10min		
Density	ASTM D792	0.90	g/cm <sup>3</sup>		
Mechanical					
Tensile Stress (Yield)	ASTM D638	240	kgf/cm <sup>2</sup>	23	MPa
Tensile Strain (Break)	ASTM D638	<100	%	<100	%
Flexural Modulus	ASTM D790	15,500	kgf/cm <sup>2</sup>	1,520	MPa
Impact					
Notched Izod Impact Strength (23℃)	ASTM D256	5.0	kgf·cm/cm	49	J/m
Notched Izod Impact Strength (-10 ℃)	ASTM D256	2.5	kgf·cm/cm	25	J/m
Thermal					
Heat Deflection Temperature (4.6kgf/cm²)	ASTM D648	125	${\mathbb C}$		
Additional Properties					
Flammability	UL94	НВ			

NOTE	ISO 9001, 14001, /TS 16949

<sup>&</sup>lt;sup>1</sup> Physical Properties : these are not to be construed as specifications



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### Applications

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	Physical Properties <sup>1</sup>				
Physical	Test Method	Nominal Values			
Melt Flow Index	ISO 1133	80	g/10min		
Density	ISO 1183	0.90	g/cm <sup>3</sup>		
Mechanical					
Tensile Stress (Yield)	ISO 527-1	230	kgf/cm <sup>2</sup>	23	MPa
Tensile Strain (Break)	ISO 527-1	<100	%	<100	%
Flexural Modulus	ISO 178	13,500	kgf/cm <sup>2</sup>	1,320	MPa
Impact					
Notched Izod Impact Strength (23℃)	ISO 180	4.5	kgf·cm/cm	44	J/m
Notched Izod Impact Strength (-10℃)	ISO 180	2	kgf-cm/cm	20	J/m
Thermal					
Heat Deflection Temperature (4.6kgf/cm²)	ISO 75-1	105	${\mathbb C}$		
Additional Properties					
Flammability	UL94	НВ			

NOTE	ISO 9001, 14001, /TS 16949

<sup>&</sup>lt;sup>1</sup> Physical Properties : these are not to be construed as specifications